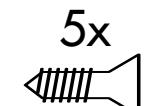
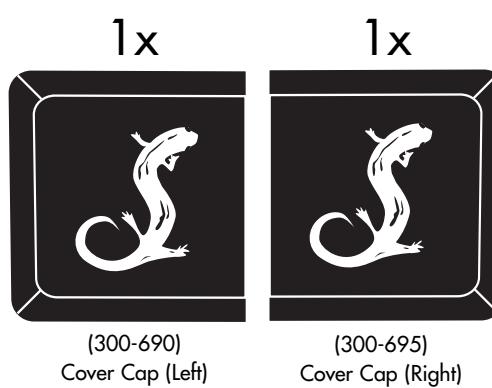
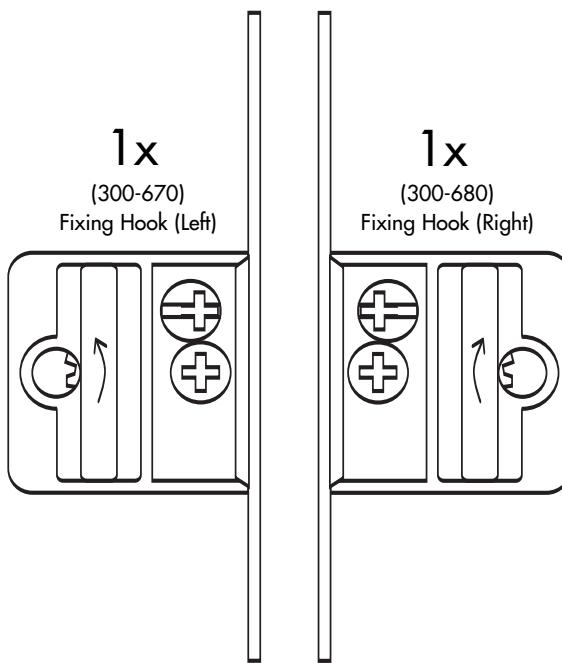


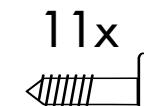
# SYNERGY MEDIA DRAWER - SA/MD

## Parts

- 1 - Drawer Face (200-630)
- 2 - Metal Drawer Sides
- 1 - Bottom Panel (200-640)
- 1 - Drawer Back (200-650)
- 2 - Drawer Brackets (300-640)
- 6 - C/S Rivets
- 6 - Backup Washers

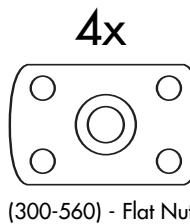


(300-110)  
No. 6 Screw



(300-115)  
Black Screw

**Shelf Bracket Bag**  
PHK-150



(300-560) - Flat Nut



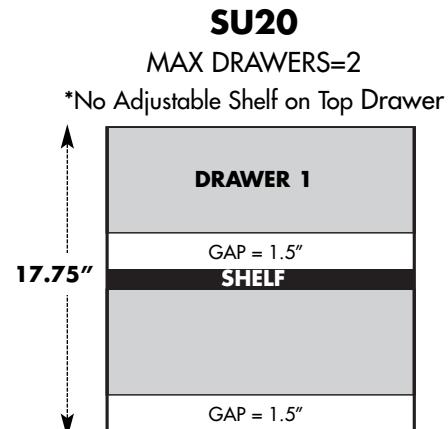
(300-610)  
Rubber Tab



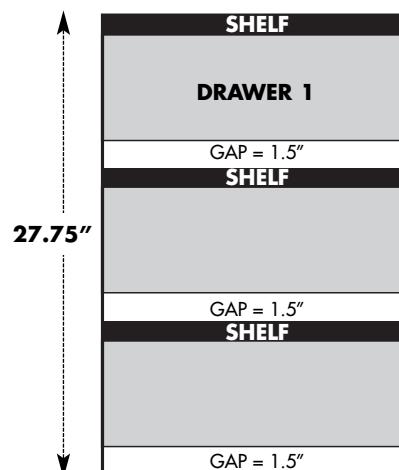
(300-490)  
Low Head Screw

## Drawer Spacer Tool

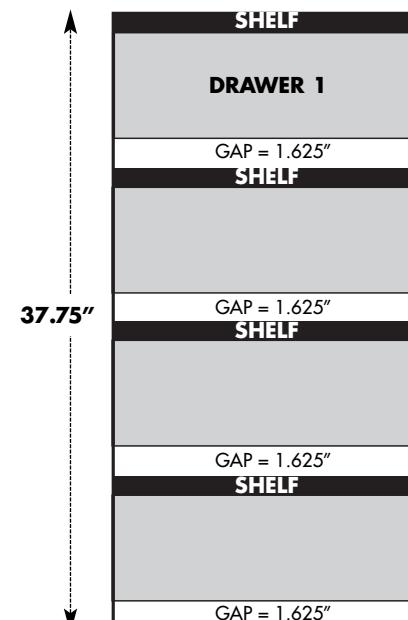
Use the Spacer Tool (included with base unit) for reference when spacing drawers. Refer to these measurements when installing 2 drawers on a SU20, 3 drawers on an SU30 or 4 drawers on a SU40.



**SU30**  
MAX DRAWERS=3

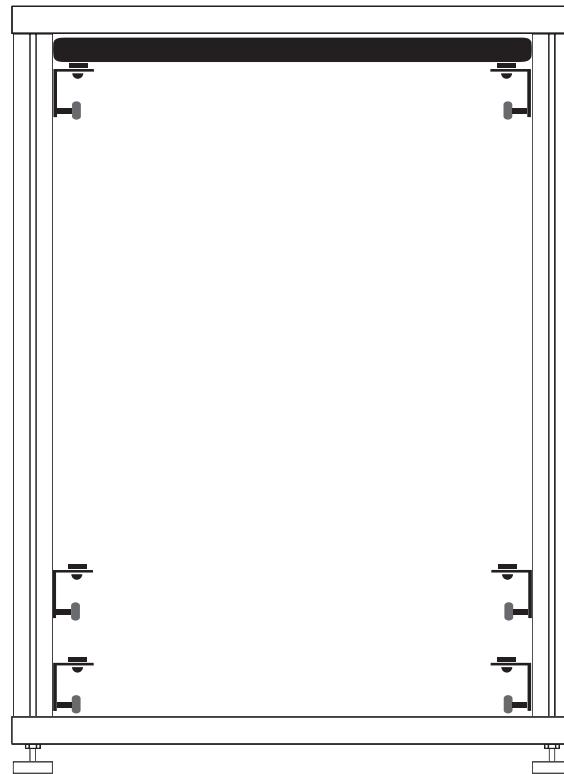
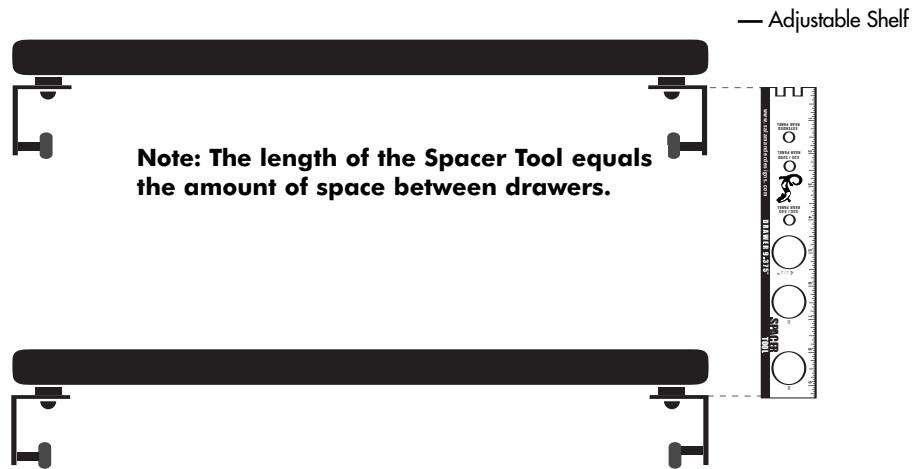


**SU40**  
MAX DRAWERS=4



# 1 Installing Multiple Drawers

Note: Position the top of the Tool along the top of the first set of drawer slides and set the next set of drawer slides to align along the bottom of the Door. Tighten each set of drawer slides.



## Limited Warranty

For five full years Salamander Designs Ltd will repair or replace, at our option, any product defective in materials or craftsmanship. Salamander Designs Ltd. will not be responsible for any damage to or destruction of other equipment consequential to our equipment failure. Defective product must be given Return Authorization and is to be returned to the factory prepaid, in the original carton and packing material. Any damage incurred in a shipment not in original packaging shall be the responsibility of the owner. Warranty repairs will be returned prepaid, via UPS within the continental U.S.A. only.



**Salamander Designs Ltd. 800-535-5659**

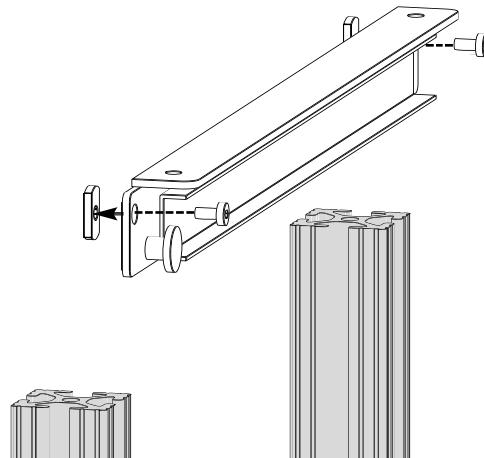


**[www.SalamanderDesigns.com](http://www.SalamanderDesigns.com)**

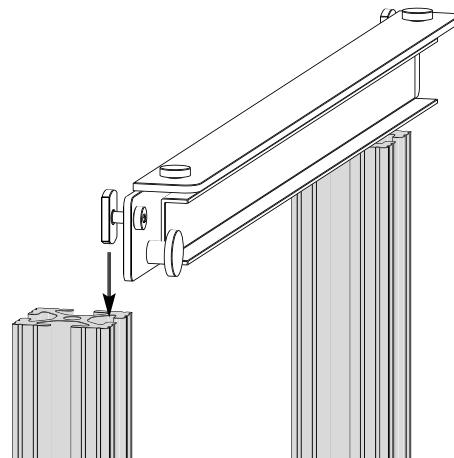
## 2

# Insert Drawer Slides

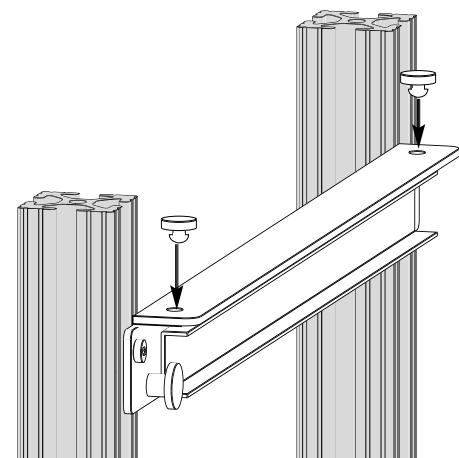
**A.** Place the low heads in the 2 holes of each drawer slide and attach loosely.



**B.** Insert the weld nuts into the channels making sure that the rollers face the front of the rack. Use the Spacer Tool provided and the instructions on opposite side to help space the drawer(s) as desired.



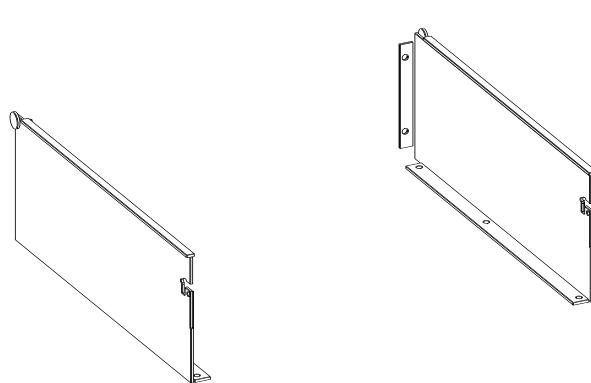
**C.** Insert the Rubber Tabs into the 2 holes on the shorter part of the bracket with the flat side facing up.



## 3

# Layout Sides

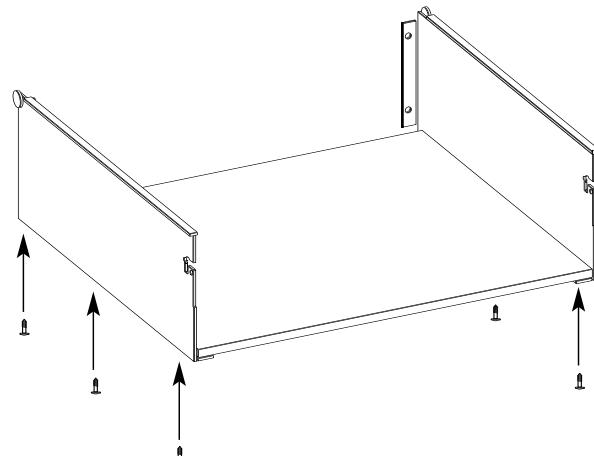
Place the sides parallel to each other with the rollers on the top outer corners.



## 4

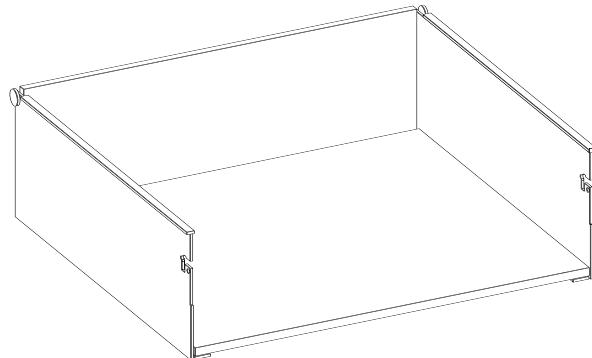
# Place Bottom

Place the bottom panel in between slides with the rounded edge facing forward and make sure the pre-drilled holes are on the underside. Match the bracket holes with the pilot holes and attach six black screws from bottom.



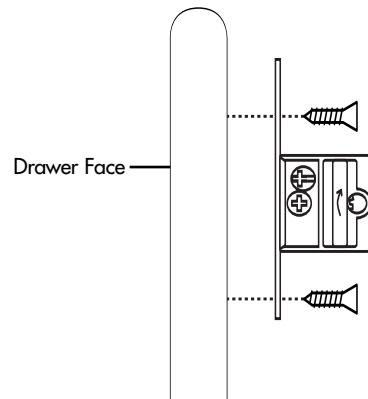
## 5 Insert Back Panel

Drop the back panel into place, rounded edge up, matching pilot holes with holes on the brackets and attach black screws from behind.

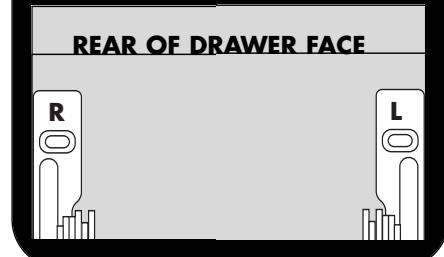


## 6 Add Fixing Hooks to Drawer Face

Adjustment screws on the fixing hook should face outside of the drawer box.

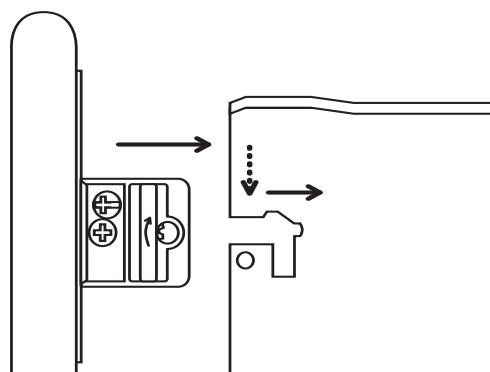


**NOTE:**  
The two fixing hooks that attach to the front panel are different. Each Bracket is marked "R" or "L".



## 7 Attaching Panels

Slip the fixing hooks into the slots on the sides of the drawer. Apply downward pressure to the drawer face until it stops. Then push the face in farther until it audibly and physically locks into place.



## 8 Adjust Height and Add Trim Cover

**NOTE:** The upper screw on the sides of the drawer fixing hook is used to adjust the height of the drawer if necessary. Loosen the lower screw and adjust height of drawer face by turning the upper screw. Tighten lower screw to lock in place. Snap the two plastic covers with the Salamander Logo over screw assembly.

